



LNP™ LUBRICOMP™ Compound WAL34I

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound WAL-4034 NAT
Product reorder name: WAL34I

LNP* LUBRICOMP* WAL34I is a compound based on Polybutylene Terephthalate resin containing PTFE, Aramid Fiber. Added features include Internally Lubricated.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	58	MPa	ISO 527
Tensile Strain, break, 5 mm/min	4.9	%	ISO 527
Flexural Stress, yield, 2 mm/min	80	MPa	ISO 178
Flexural Modulus, 2 mm/min	3200	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	30	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	5.8E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	1.3E-04	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	217	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	149	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.77	%	SABIC Method
Wear Factor Washer	53	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified: Instr.
Dynamic COF	0.34	-	ASTM D 3702 Modified: Instr.
Static COF	0.39	-	ASTM D 3702 Modified: Instr.
Density	1.4	g/cm ³	ISO 1183



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05	%
Melt Temperature	240 - 265	°C
Front - Zone 3 Temperature	260 - 270	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	220 - 230	°C
Mold Temperature	80 - 100	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm